



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3662-1

Job Sheet 178478



Part No: D3662-1

Job Qty: 12 ea

Part Name: Crossbolt Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/31/18

Job Tracking No:

Due Date: 6/29/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV A IPP A 08.02.04 Now turned on Cobra EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	6/29/18	6/29/18	0.00	0.00	Start Up Machining-2		<i>MJP 18/07/27</i>
100	Hardinge	12 pcs	6/29/18	6/29/18	0.00	0.35	Hardinge		<i>MJP 18/07/27</i>
110	QC	12 pcs	6/29/18	6/29/18	0.00	0.00	QC2 Machining-2		<i>MJP 18/07/27</i>
120	QC	12 pcs	6/29/18	6/29/18	0.00	0.00	QC8 Machining-2		<i>MJP 18.07.27</i>
130	Packaging	12 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-1		<i>DJS 21 JUL 27 2018</i>
140	QC21-SA	12 Ea	6/29/18	6/29/18	0.00	0.00	QC21		<i>3-00</i>

Part Op 100 - Machine as per Folio FA720
Descriptions: 130 - ***STOCK IN SKIDTUBE CELL***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.625W.049	6061-T6 Round Tube .625 X.049W	3.7200 ft (.31 ea)	90-Start up Operation	<i>M138083</i>

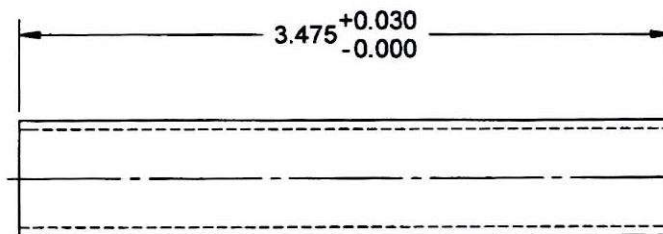
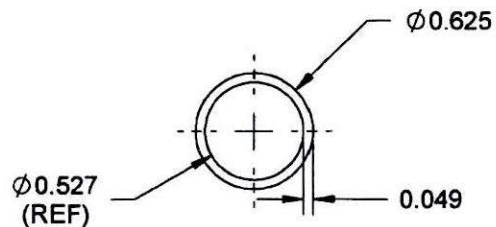
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.625W.049	4	21	0

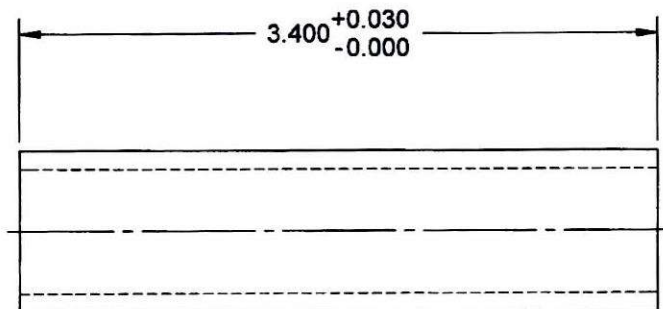
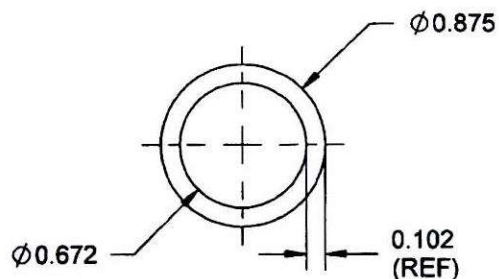
Part Specifications

Specifications could not be found.

Plex 5/31/18 3:17 PM dart.white.jesse



D3662-1 CROSS BOLT SPACER



D3662-3 CROSS BOLT SPACER

NOTES:

1) MATERIAL:

- D3662-1 - ALUMINUM 6061-T6/T62
TUBING PER WW-T-700/6 OR AMS 4080/4082
OR QQ-A-200/8 OR QQ-A-225/8
(REF. DART MATERIAL SPEC. M6061T6T0.625W0.49)
- D3662-3 - ALUMINUM 6061-T6 (OR 6061-T651/T6510/T6511/T62)
ROUND BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR PER AMS-QQ-A-200/8 (OR AMS 4160)
(REF. DART MATERIAL SPEC. M6061T6RX.XXX)

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

7) WEIGHT: D3662-1 - 0.03 LBS D3662-3 - 0.08 LBS

RELEASED
07.11.22

A	NEW ISSUE	PH	07.04.20
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE USA, INC.	
DRAWN		PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3662	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		CROSS BOLT SPACER	1:1
DATE	07.04.20	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



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Container No: S096879



Part: D3662-1

Job No: 178478

Serial No/Batch: S096879

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/27/18